



創維集團有限公司

Skyworth 创维 SKYWORTH (GROUP) CO., LTD.

临时

2008.03.13

ENGINEERING EVALUATION REPORT

REVISED

(COMPONENTS)

* 2008-5-16

REPORT NO. : EDE0803056	SAMPLE IS :
MODEL : 8M19	<input checked="" type="checkbox"/> NEW PARTS
DATE COMPLETED : 2008 -03- 13	<input type="checkbox"/> 1 st SUBMISSION
QTY SUBMITTED :	<input type="checkbox"/> 2 nd SUBMISSION
DESCRIPTIONS : 31.5" CHI MEI TFT LCD V315B3-LN1 WXGA(1366 X 768)	<input type="checkbox"/> ALTERNATE SOURCE
	<input type="checkbox"/> OTHER REMARKS
	SPECIFICATION ATTACHED YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
REMARKS :	
SUPPLIER'S PART NO. : V315B3-LN1	
OUR PARTS NO. : 7608-T31500-0000	
SUPPLIER :	
MANUFACTURER : CHI MEI OPTOELECTRONICS CORP	
TEST RESULT : <input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> REJECTED	
<input type="checkbox"/> CONDITIONALLY APPROVED : SEE ITEMS LISTED BELOW	
COMMENTS : 1. 所有壞料包退換。 2. 如有因元件質量問題而引起的損失，元件生產廠家需負全責。 3. 请在内/外包装箱上打印我公司物料编号 7608-T31500-0000 。 4. EDE 临时状态原因：未能提供 ROHS 声明和测试报告。	
IF CONDITIONALLY APPROVED :	
<input type="checkbox"/> (a) SUPPLIER IS REQUESTED TO SUBMIT _____ PIECES SAMPLES AGAIN.	
<input type="checkbox"/> (b) FOR PURCHASING TO BUY _____ PIECES FOR PILOT PRODUCTION.	
TESTED BY ENGINEER (S)	APPROVED BY ENGINEERING MANAGER
ELECTRICAL  2008.3.13	

创维集团有限公司研究院

新增电子 EDE 编号申请表

资料室填写:

EDE 号:

通用物料编号:

专用物料编号:

设计师填写: (请在相关项目栏的“□”中打上“√”, 即为 ☒, 并在内容栏中填写具体信息。)

序号	项 目	内 容			说 明
1	<input checked="" type="checkbox"/> 申请新物料编号	<input type="checkbox"/> 申请通用厂家物料编号 <input checked="" type="checkbox"/> 申请专用厂家物料编号			两者选填一项
2	<input type="checkbox"/> 在现有编号下增加其他厂家的规格书				
3	<input checked="" type="checkbox"/> 申请原因	新屏一奇美32寸南海战斗机			必须填写
4	<input checked="" type="checkbox"/> 物料名称及种类	液晶屏			
5	<input checked="" type="checkbox"/> 物料型号	V315B3-LN1			
6	<input checked="" type="checkbox"/> 机芯/机型	奇美 8M19-32L01			
7	<input checked="" type="checkbox"/> 厂家信息	奇美			
8	<input type="checkbox"/> 代理商信息				IC 必须填写
9	<input type="checkbox"/> IC 功能				
10	<input type="checkbox"/> IC 类型	<input type="checkbox"/> 单片数字集成	<input type="checkbox"/> 单片非数字集成	<input type="checkbox"/> 混合集成	
		线宽:			
11	<input type="checkbox"/> 物料本体丝印				
12	<input type="checkbox"/> 尺寸封装规格				建议填写
13	<input checked="" type="checkbox"/> 主要技术参数	1366 x 768			
14	<input type="checkbox"/> 符合 ROHS	符合 RoHS 材料质检			
15	备 注				
申请 (设计师签名)		朱娜		日期	2008.3.12
审核 (项目经理签名)		李昱		日期	2008.3.12
批准 (领导签名)		陈		日期	2008.3.12

注意事项:

- 1、物料名称及种类: 请写明物料具体名称及种类;
- 2、在现有编号下增加其他厂家的规格书: 请写明现有编号;
- 3、物料型号: 请填写完整准确的物料型号或厂家编号;
- 4、厂家信息: 请写明完整准确的厂家信息; 代理商信息: 如果有代理商, 请写明完整准确的代理商信息;
- 5、IC 功能描述: 如果您申请的是 IC, 请在相对应的栏目中写明 IC 的中文功能;
- 6、物料本体丝印: 如果您申请的是 IC, 请在相对应的栏目中写明来料 IC 本体上的丝印 (注明主体部分即可);
- 7、符合 ROHS (即环保要求): 若符合, 请提供相关资料, 并注明“符合”字样 (只有在资料完整的情况下才可以打勾!)
- 8、批准栏均由各所副所长级别以上领导亲笔签名。



創維集團有限公司
Skyworth 创维 SKYWORTH (GROUP) CO., LTD.

EDE 更改记录 EDE REVISION RECORD				
序号	更改内容	更改人	更改日期	EDE 更改 申请编号
1	替换规格书，改接口定义。	全晓荣	2008-5-16	08050013

制表:研究院技术管理部

EDE更改申请表

NO: 08050213

兹于原EDE 0803056 有以下内容需申请EDE更改，并要求于 2008-05-15 正式执行。

更改项目	物料编号	EDE编号	是否更改型号	更改内容	更改页码
1	7608-T31500-0000	0803056	否	替换规格书 (做接口定义)	全部
2					
3					
4					
5					
6					
7					
8					
申请			全晓荣 全晓荣		日期2008-05-14
批准			李 12		日期 2008-5-14



TFT LCD Preliminary Specification

MODEL NO.: V315B3 - LN1

Customer: _____

Approved by: _____

Note:

Approved By	TV Head Division	
	LY Chen	

Reviewed By	QRA Dept.	Product Development Div.
	Tomy Chen	WT Lin

Prepared By	LCD TV Marketing and Product Management Div.	
	WY Li	Vincent Chou

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**REVISION HISTORY**

Version	Date	Page (New)	Section	Description
Ver 1.0	Mar 19,'08	All	All	Preliminary Specification was first issued.



1. GENERAL DESCRIPTION

1.1 OVERVIEW

V315B3- LN1 is a 31.5" TFT Liquid Crystal Display module with 6U-CCFL Backlight unit and RSDS interface. This module supports 1366 x 768 WXGA format and can display 16.7M colors (6-bit+FRC colors)

1.2 FEATURES

- High brightness (450 nits)
- Ultra-high contrast ratio (3000:1)
- Faster response time (6.5ms)
- High color saturation NTSC 72%
- Ultra wide viewing angle : 176(H)/176(V) (CR>20) with Super MVA technology
- RSDS (Reduced Swing Differential Signaling) interface
- Color reproduction (nature color)
- Optimized response time for both 50 / 60 Frame rate

1.3 APPLICATION

- TFT LCD TVs
- Multi-Media Display

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	697.6845 (H) x 392.256 (V) (31.51" diagonal)	mm	(1)
Bezel Opening Area	703.8 (H) x 398.4 (V)	mm	
Driver Element	a-si TFT active matrix	-	
Pixel Number	1366 x R.G.B. x 768	pixel	
Pixel Pitch (Sub Pixel)	0.17025(H) x 0.51075 (V)	mm	
Pixel Arrangement	RGB vertical stripe	-	
Display Colors	16.7M	color	
Display Operation Mode	Transmissive mode / Normally black	-	
Surface Treatment	Anti-Glare coating (Haze 17%),Hard coating (3H)	-	

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	759	760	761	mm	(1)
	Vertical(V)	449	450	451	mm	(1)
	Depth(D)	40.5	41.5	42.5	mm	
Weight		5900	6100	6300	g	

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-20	+60	°C	(1)
Operating Ambient Temperature	T _{OP}	0	(+50)	°C	(1), (2)
Shock (Non-Operating)	S _{NOP}	-	50	G	(3), (5)
Vibration (Non-Operating)	V _{NOP}	-	1.0	G	(4), (5)

Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. ($T_a \leq 40$ °C).

(b) Wet-bulb temperature should be 39 °C Max. ($T_a > 40$ °C).

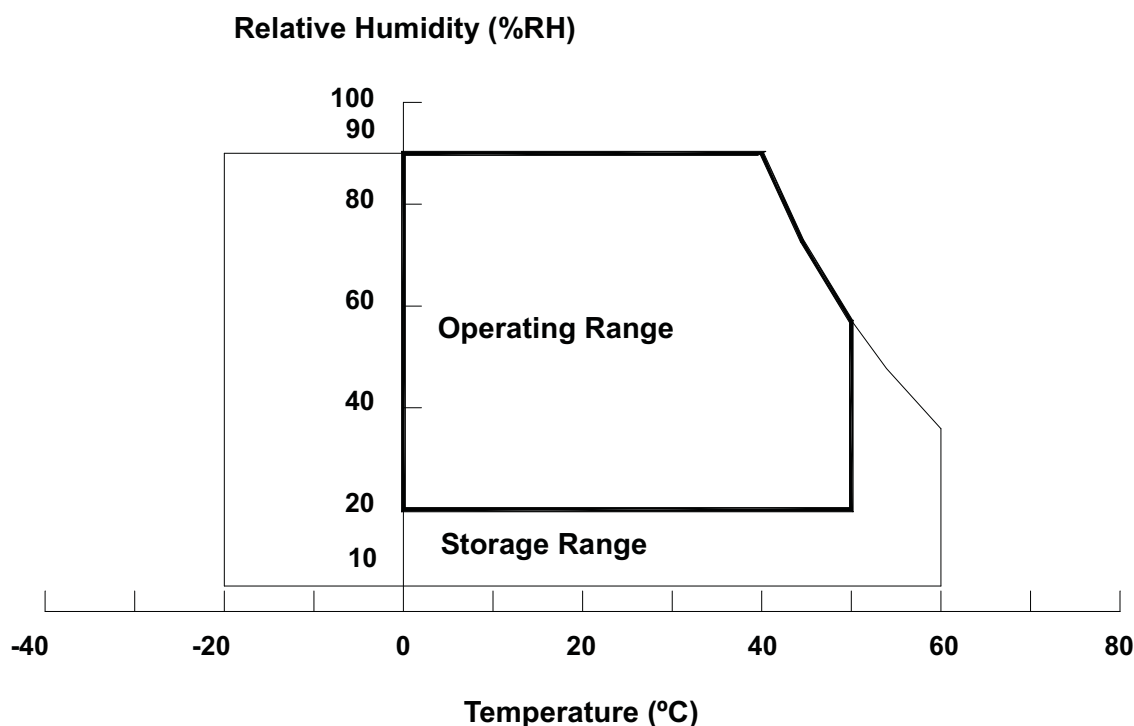
(c) No condensation.

Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.

Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.

Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



2.2 PACKAGE STORAGE

When storing modules as spares for a long time, the following precaution is necessary.

- Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
- The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.

2.3 ELECTRICAL ABSOLUTE RATINGS

2.3.1 ELECTRICAL ABSOLUTE RATINGS (OPEN CELL)

Item	Symbol	Value		Unit	Note
		Min	Max		
Power Supply Voltage	VAA	-0.3	+17.0	V	(1)
	VGH	-0.3	+30.0	V	
	VGL	-10.0	-0.3	V	
Logic Input Voltage	V _{IN}	-0.3	4.0	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

2.3.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Lamp Voltage	V _W	—	3000	V _{RMS}	
Power Supply Voltage	V _{BL}	0	30	V	(1)

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Functional operation should be restricted to the conditions described under normal operating conditions.

Note (2) No moisture condensation or freezing.

3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		VGH	22	23	24	V	
		VGL	-6.0	-5.5	-5.0	V	
		VAA	15.7	16	16.25	V	
		V25V	2.4	2.5	2.6	V	
		VREF	15.15	15.3	15.45	V	
Power Supply Current		IGH	-	10	-	mA	
		IGL	-	3	-	mA	
		IAA	-	220	-	mA	
		I2.5V	-	210	-	mA	
CMOS interface	Input High Threshold Voltage	V_{IH}	2.7	-	3.3	V	
	Input Low Threshold Voltage	V_{IL}	0	-	0.7	V	

3.2 RSDS CHARACTERISTICS

Ta = -10~+85 °C

Item	Symbol	Condition	Value			Unit
			Min	Typ	Max	
RSDS high input Voltage	$V_{DIFFRSDS}$	$V_{CMRSDS} = +1.2\text{ V (1)}$	100	200	-	mV
RSDS low input Voltage	$V_{DIFFRSDS}$	$V_{CMRSDS} = +1.2\text{ V (1)}$	-	-200	-100	mV
RSDS common mode input voltage range	V_{CMRSDS}	$V_{DIFFRSDS} = 200\text{mV (2)}$	VSSD+0.1	Note(3)	VDDD-1.2	V
RSDS Input leakage current	I_{DL}	$D_{xx}P, D_{xx}N, CLK0, CLPN$	-10	-	10	μA

Note (1) $V_{CMRSDS} = (V_{CLKP} + V_{CLKN})/2$ or $V_{CMRSDS} = (V_{D_{xx}P} + V_{D_{xx}N})/2$ Note (2) $V_{DIFFRSDS} = V_{CLKP} - V_{CLKN}$ or $V_{DIFFRSDS} = V_{D_{xx}P} - V_{D_{xx}N}$ Note (3) $V_{CMRSDS} = 1.2V(V_{DDD} = 3.3V)$

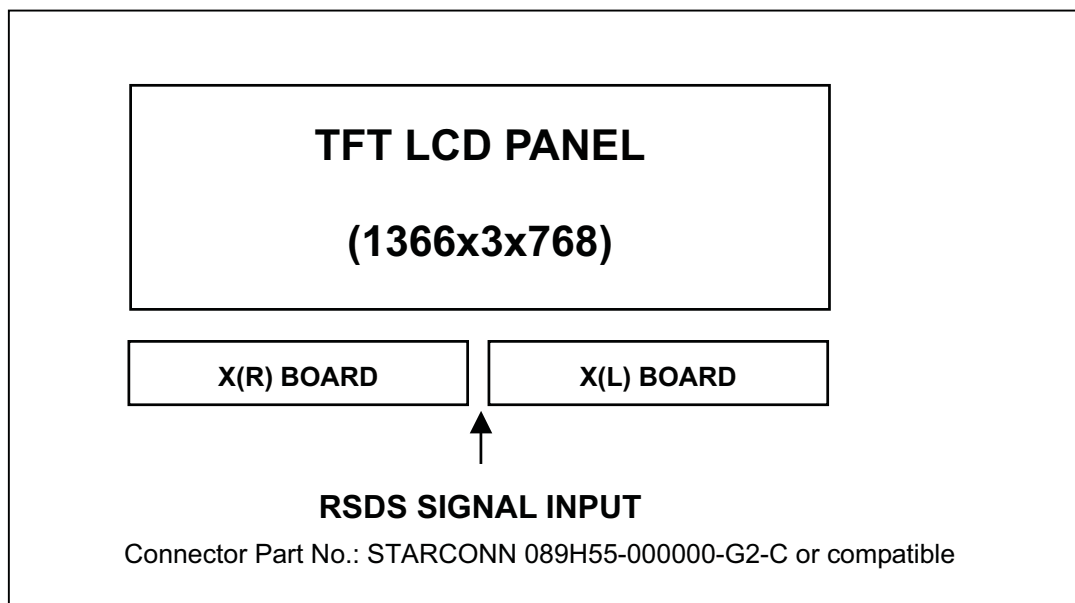
3.3 BACKLIGHT INVERTER UNIT

3.3.1 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS (Ta = 25 ± 2 °C)

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Lamp Voltage	V_W	-	1900	-	Lamp	V_W
Lamp Current(HI-Side)	I_L	8.8	9.5	10.2	Lamp	I_L
Lamp Starting Voltage	V_S	-	TBD	-	Lamp	V_S
		-	2300	-		
Operating Frequency	F_O	40	-	70	Operati	F_O
Lamp Life Time	L_{BL}	50,000		-	Lamp	L_{BL}

4. BLOCK DIAGRAM

4.1 TFT LCD MODULE





5. PIN CONNECTION

5.1 TFT LCD MODULE

Pin assignment

CN1(XL) Connector Pin Assignment

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	XRP2	Line repair trace	29	B2N	RSDS data signal (Blue 2)
2	XRP1	Line repair trace	30	B1P	RSDS data signal (Blue 1)
3	GND	Ground	31	B1N	RSDS data signal (Blue 1)
4	GM14	Gamma Power supply	32	B0P	RSDS data signal (Blue 0)
5	GM13	Gamma Power supply	33	B0N	RSDS data signal (Blue 0)
6	GM12	Gamma Power supply	34	CLKP	Data driver clock
7	GM11	Gamma Power supply	35	CLKN	Data driver clock
8	GM10	Gamma Power supply	36	G2P	RSDS data signal (Green 2)
9	GM9	Gamma Power supply	37	G2N	RSDS data signal (Green 2)
10	GM8	Gamma Power supply	38	G1P	RSDS data signal (Green 1)
11	GM7	Gamma Power supply	39	G1N	RSDS data signal (Green 1)
12	GM6	Gamma Power supply	40	G0P	RSDS data signal (Green 0)
13	GM5	Gamma Power supply	41	G0N	RSDS data signal (Green 0)
14	GM4	Gamma Power supply	42	R2P	RSDS data signal (Red 2)
15	GM3	Gamma Power supply	43	R2N	RSDS data signal (Red 2)
16	GM2	Gamma Power supply	44	R1P	RSDS data signal (Red 1)
17	GM1	Gamma Power supply	45	R1N	RSDS data signal (Red 1)
18	VCM	VCM Power supply	46	R0P	RSDS data signal (Red 0)
19	VDA	Driver Power supply	47	R0N	RSDS data signal (Red 0)
20	VDA	Driver Power supply	48	GND	Ground
21	VREF	Gamma Power supply	49	STV_R	Scan driver start pulse 2
22	VDD	Logic Power supply	50	STV	Scan driver start pulse 1
23	EIO4	source driver start pulse (4)	51	CKV	Scan driver clock
24	STH	source driver start pulse	52	OE	Scan driver output enable
25	TP1	RSDS data latch	53	VGL	Driver Power supply
26	POL	polarity invert	54	VGH	Driver Power supply
27	GND	Ground	55	GND	Ground
28	B2P	RSDS data signal (Blue 2)			

**CN2(XR) Connector Pin Assignment**

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	GND	Ground	29	R1P	RSDS data signal (Red 1)
2	GM14	Gamma Power supply	30	R2N	RSDS data signal (Red 2)
3	GM13	Gamma Power supply	31	R2P	RSDS data signal (Red 2)
4	GM12	Gamma Power supply	32	G0N	RSDS data signal (Green 0)
5	GM11	Gamma Power supply	33	G0P	RSDS data signal (Green 0)
6	GM10	Gamma Power supply	34	G1N	RSDS data signal (Green 1)
7	GM9	Gamma Power supply	35	G1P	RSDS data signal (Green 1)
8	GM8	Gamma Power supply	36	G2N	RSDS data signal (Green 2)
9	GM7	Gamma Power supply	37	G2P	RSDS data signal (Green 2)
10	GM6	Gamma Power supply	38	CLKN	Data driver clock
11	GM5	Gamma Power supply	39	CLKP	Data driver clock
12	GM4	Gamma Power supply	40	B0N	RSDS data signal (Blue 0)
13	GM3	Gamma Power supply	41	B0P	RSDS data signal (Blue 0)
14	GM2	Gamma Power supply	42	B1N	RSDS data signal (Blue 1)
15	GM1	Gamma Power supply	43	B1P	RSDS data signal (Blue 1)
16	VCM	VCM Power supply	44	B2N	RSDS data signal (Blue 2)
17	VDA	Driver Power supply	45	B2P	RSDS data signal (Blue 2)
18	VDA	Driver Power supply	46	GND	Ground
19	VREF	Gamma Power supply	47	DRL	Control the direction of start pulse
20	VDD	Logic Power supply	48	STV	Scan driver start pulse 1
21	STH_R	source driver start pulse (6)	49	VSCM	VSCM Power supply
22	EIO4	source driver start pulse (4)	50	NC	No connection
23	TP1	RSDS data latch	51	VGL	Driver Power supply
24	POL	polarity invert	52	NC	No connection
25	GND	Ground	53	GND	Ground
26	R0N	RSDS data signal (Red 0)	54	XRP2	Line repair trace
27	R0P	RSDS data signal (Red 0)	55	XRP1	Line repair trace
28	R1N	RSDS data signal (Red 1)			

Note (1) CN1、CN2 Connector Part No.: STARCONN 089H55-000000-G2-C or equal.

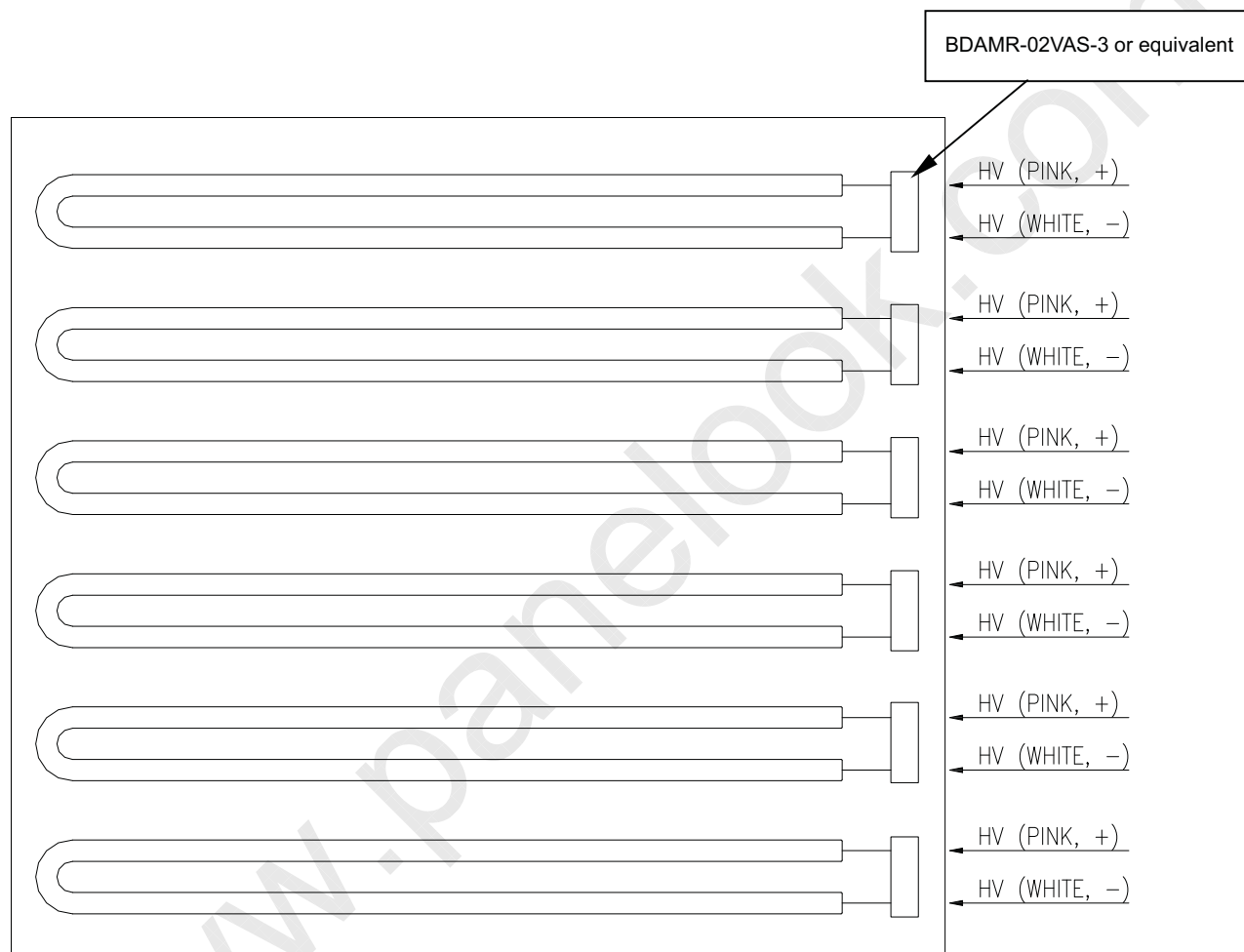
5.2 BACKLIGHT UNIT

The pin configuration for the housing and leader wire is shown in the table below.

CN2-CN7 (Housing): BDAMR-02VAS-3 or equivalent

Pin No.	Symbol	Description	Wire Color
1	HV	High Voltage	PINK
2	HV	High Voltage	WHITE

Note (1) The backlight interface housing for high voltage side is a model BDAMR-02VAS-3, manufactured by JST or equivalent. The mating header on inverter part number is SM02-BDAS-3-TB



5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
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	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(253)	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

6. INTERFACE TIMING

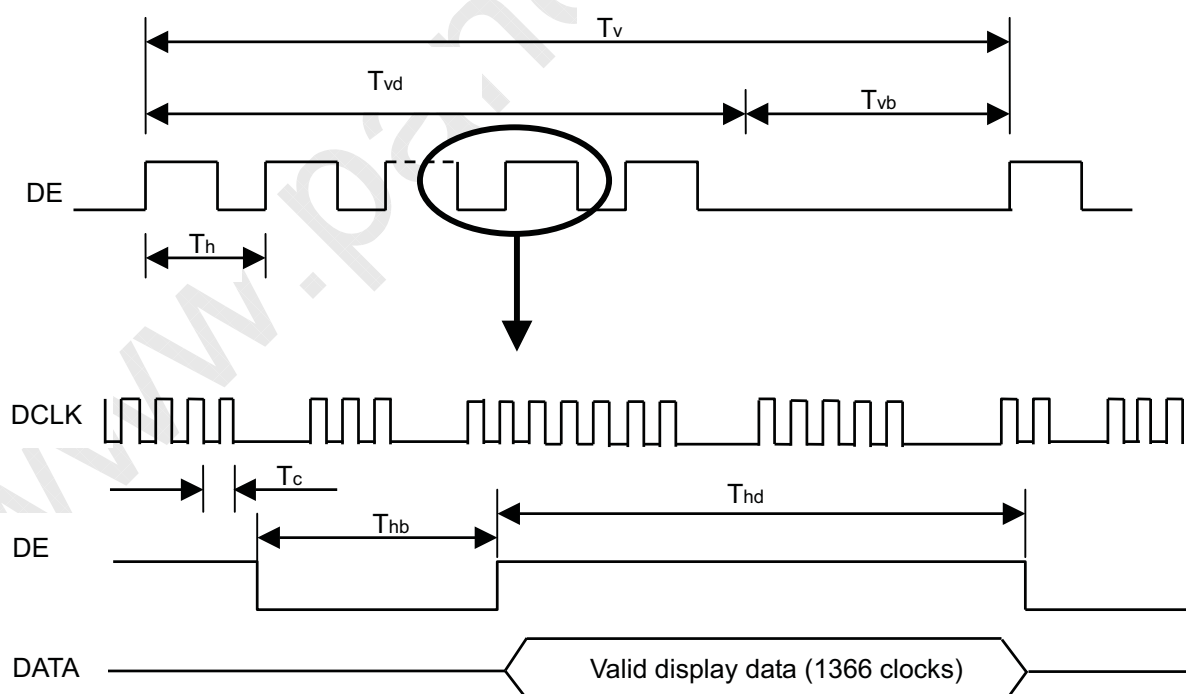
6.1 INPUT SIGNAL TIMING SPECIFICATIONS

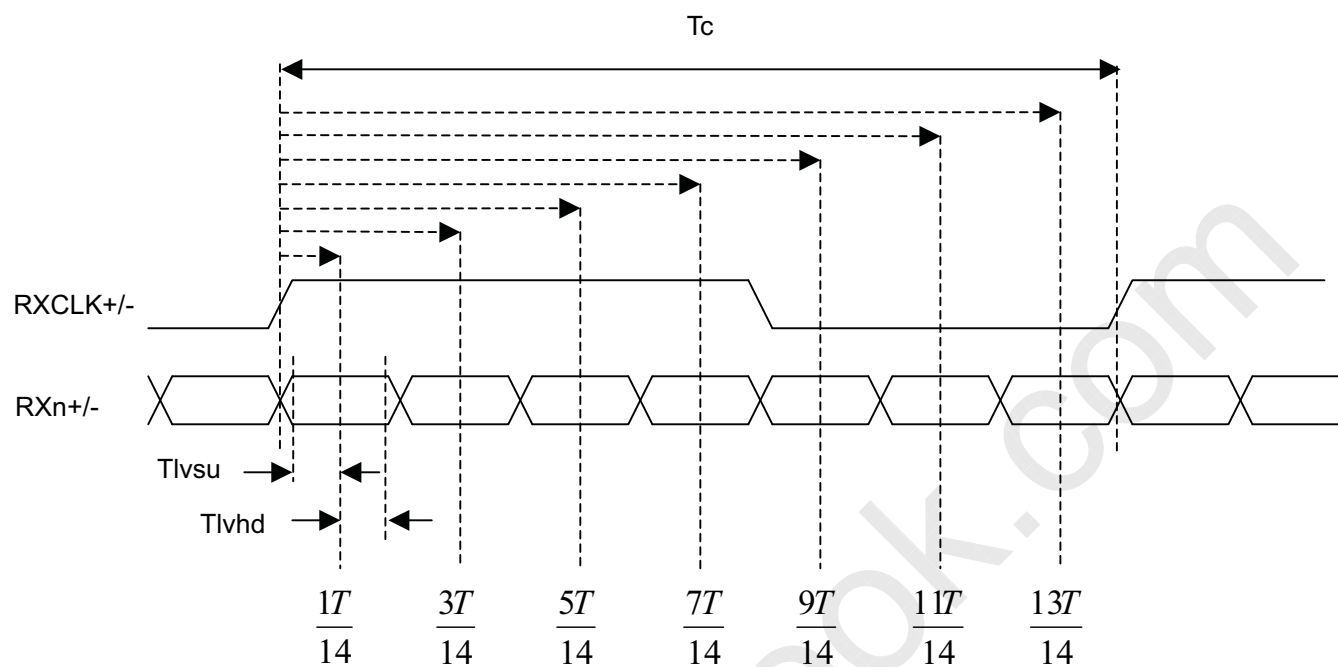
The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Receiver Clock	Frequency	1/Tc	60	76	82	MHz	
	Input cycle to cycle jitter	Trcl	-	-	200	ps	
LVDS Receiver Data	Setup Time	Tlvsu	600	-	-	ps	
	Hold Time	Tlvhd	600	-	-	ps	
Vertical Active Display Term	Frame Rate	Fr5	47	50	53	Hz	
		Fr6	57	60	63	Hz	
	Total	Tv	778	806	888	Th	Tv=Tvd+Tvb
	Display	Tvd	768	768	768	Th	-
	Blank	Tvb	10	38	120	Th	-
Horizontal Active Display Term	Total	Th	1442	1560	1936	Tc	Th=Thd+Thb
	Display	Thd	1366	1366	1366	Tc	-
	Blank	Thb	76	194	570	Tc	-

Note: Since this module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level or ground. Otherwise, this module would operate abnormally.

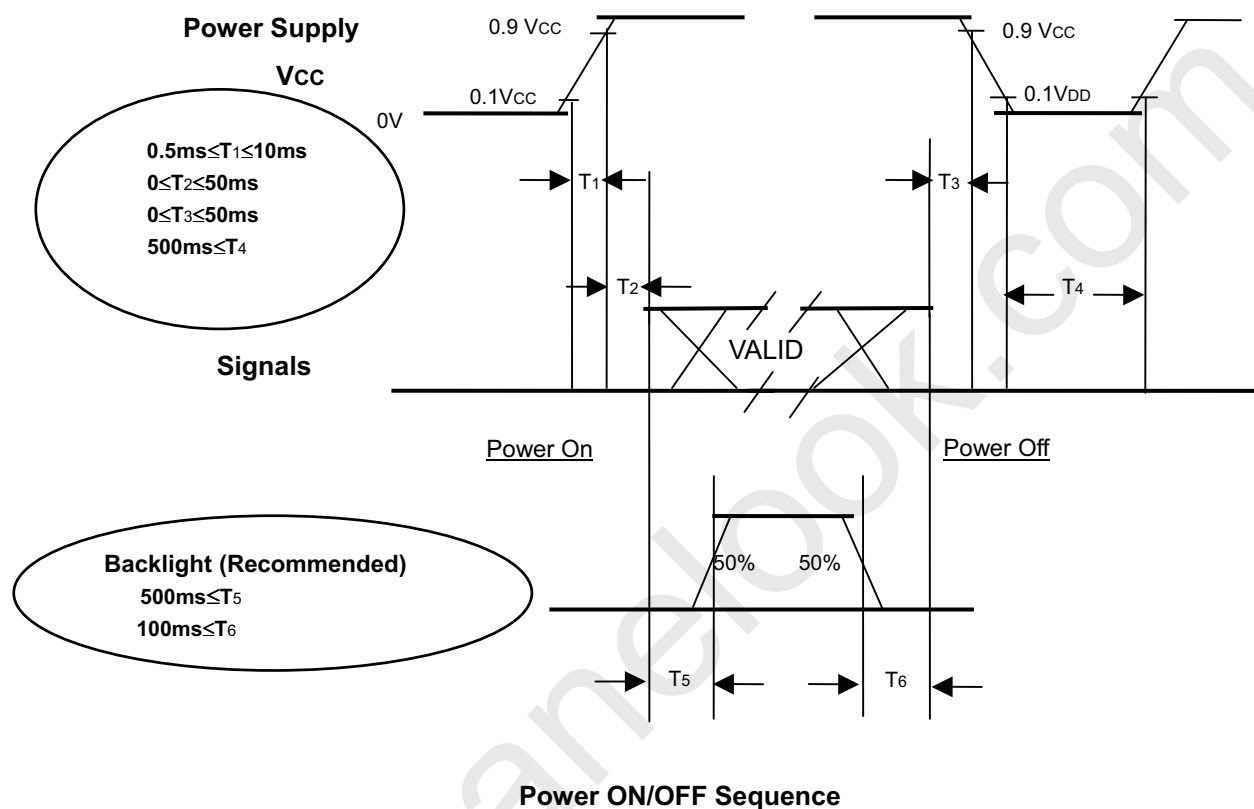
INPUT SIGNAL TIMING DIAGRAM



LVDS RECEIVER INTERFACE TIMING DIAGRAM

6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should follow the conditions shown in the following diagram.



Note.

- (1) The supply voltage of the external system for the module input should be the same as the definition of Vcc.
- (2) Please apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation of the LCD turns off, the display may, instantly, function abnormally.
- (3) In case of VCC = off level, please keep the level of input signals on the low or keep a high impedance.
- (4) T₄ should be measured after the module has been fully discharged between power on/off periods.
- (5) Interface signal shall not be kept at high impedance when the power is on.

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	5.0	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Lamp Current (High side)	I _L	9.5mA ± 0.7	mA
Oscillating Frequency (Inverter)	F _W	66±3	KHz
Frame rate		60	Hz

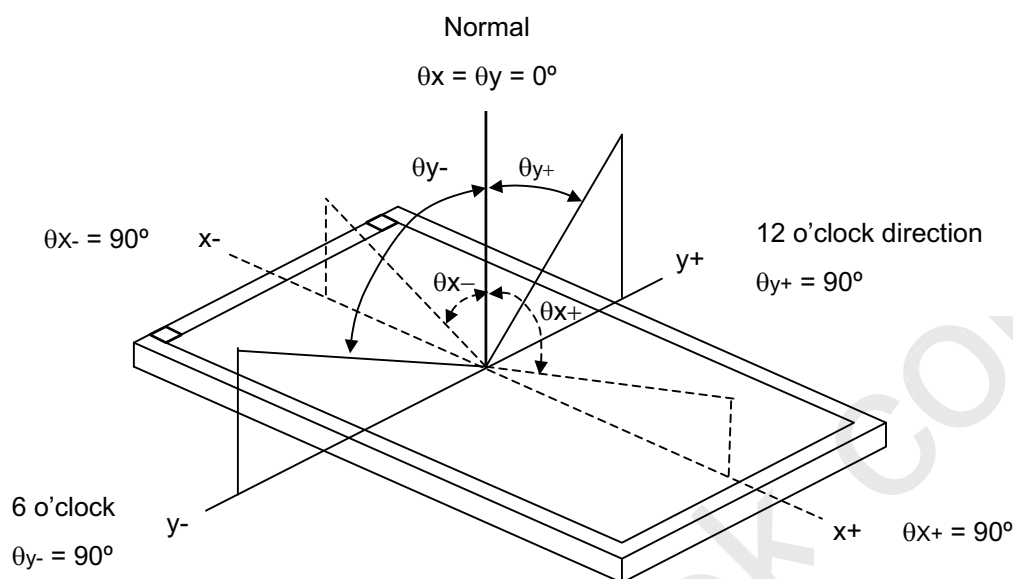
7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_Y=0^\circ$ Viewing Angle at Normal Direction		(3000)	-	-	(2)
Response Time		Gray to gray average		-	(6.5)		ms	(3)
Center Luminance of White		L _C			(450)	-	cd/m ²	(4)
White Variation		δW		-	-	1.3	-	(7)
Cross Talk		CT		-	-	4.0	%	(5)
Color Chromaticity	Red	R _x		Typ -0.03	(0.639) (0.331) (0.270) (0.591) (0.146) (0.063) 0.280 0.290	Typ +0.03	-	(6)
		R _y					-	
	Green	G _x					-	
		G _y					-	
	Blue	B _x					-	
		B _y					-	
	White	W _x					-	
		W _y					-	
	Color Gamut	CG						
Viewing Angle	Horizontal	θ _x +	CR≥20		(88)	-	Deg.	(1)
		θ _x -			(88)	-		
	Vertical	θ _y +			(88)	-		
		θ _y -			(88)	-		

-Note (1) Definition of Viewing Angle (θ_x , θ_y):

Viewing angles are measured by EZ-Contrast 160R (Eldim)



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

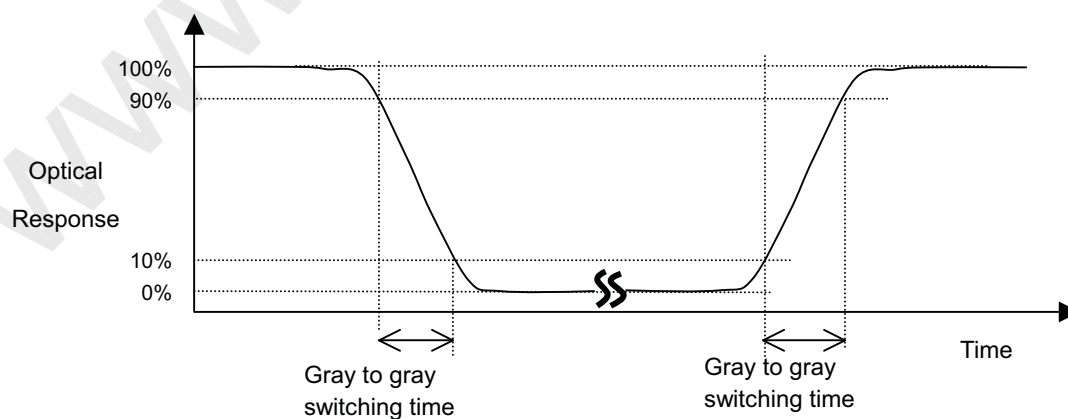
$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

Note (3) Definition of Gray to Gray Switching Time :



The driving signal means the signal of luminance 0%, 20%, 40%, 60%, 80%, 100%.

Gray to gray average time means the average switching time of luminance 0%, 20%, 40%, 60%, 80%, 100% to each other.

Note (4) Definition of Luminance of White (L_C , L_{AVE}):

Measure the luminance of gray level 255 at center point and 5 points

$$L_C = L(5)$$

$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5_{\text{deleted}}$$

where $L(x)$ is corresponding to the luminance of the point X at the figure in Note (7).

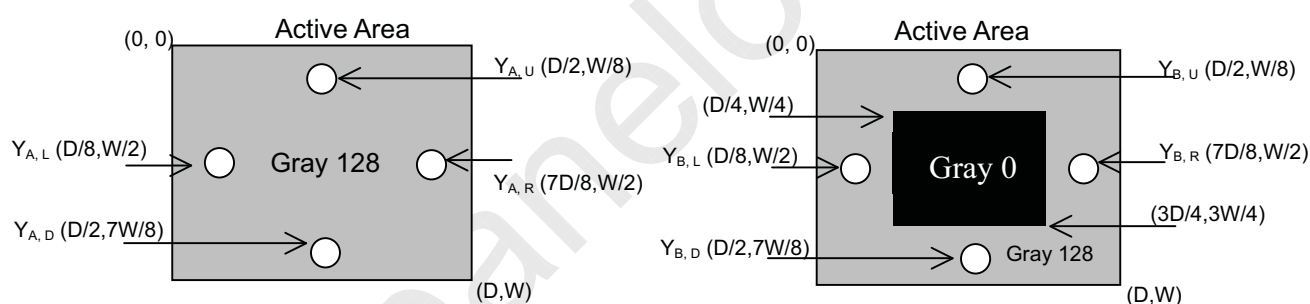
Note (5) Definition of Cross Talk (CT):

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where:

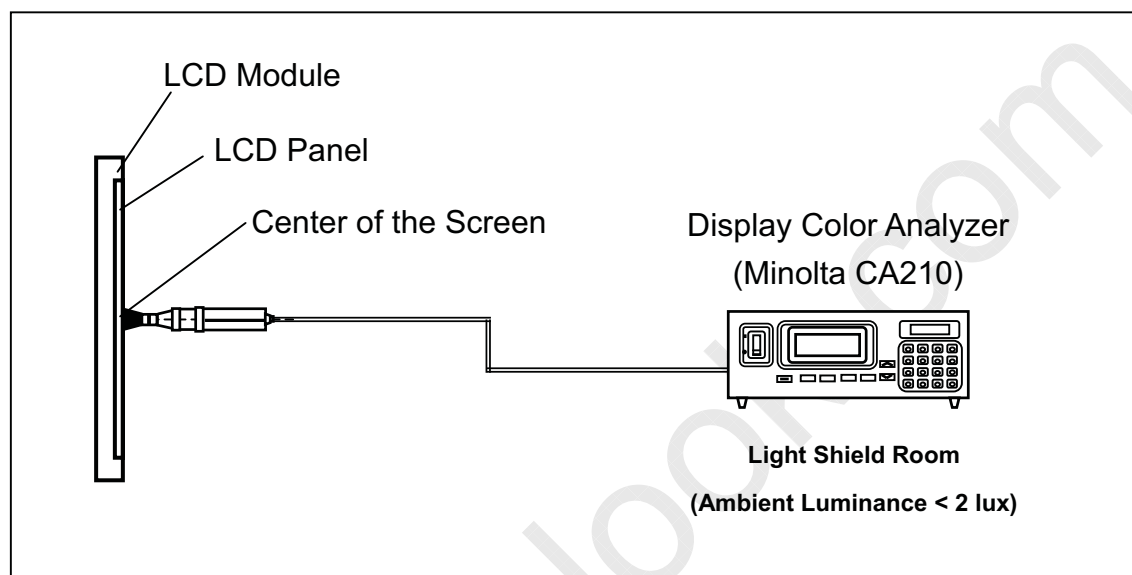
Y_A = Luminance of measured location without gray level 0 pattern (cd/m^2)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m^2)



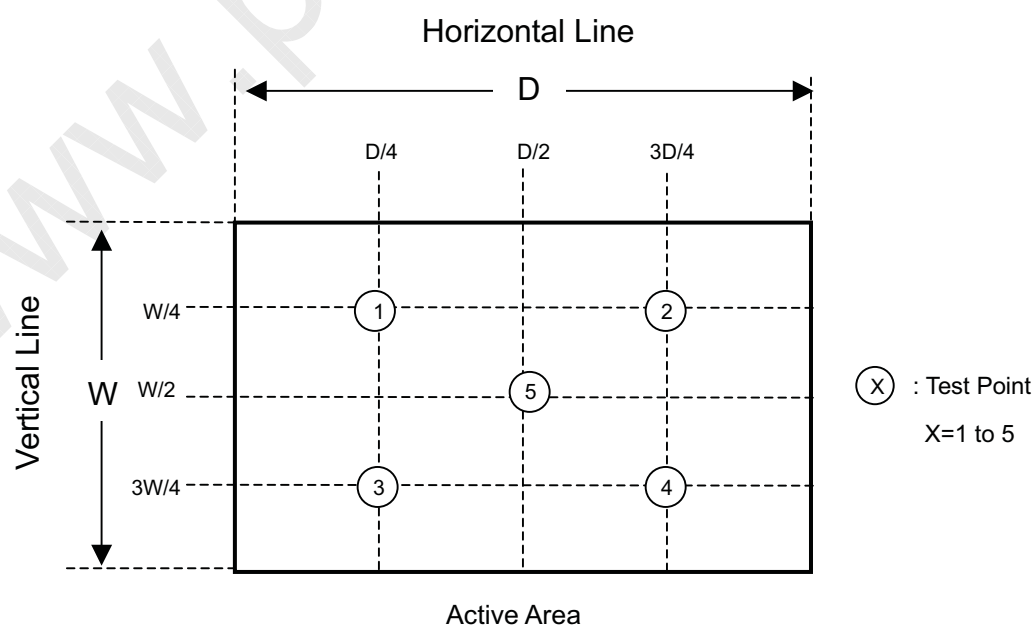
Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.

**Note (7) Definition of White Variation (δW):**

Measure the luminance of gray level 255 at 5 points

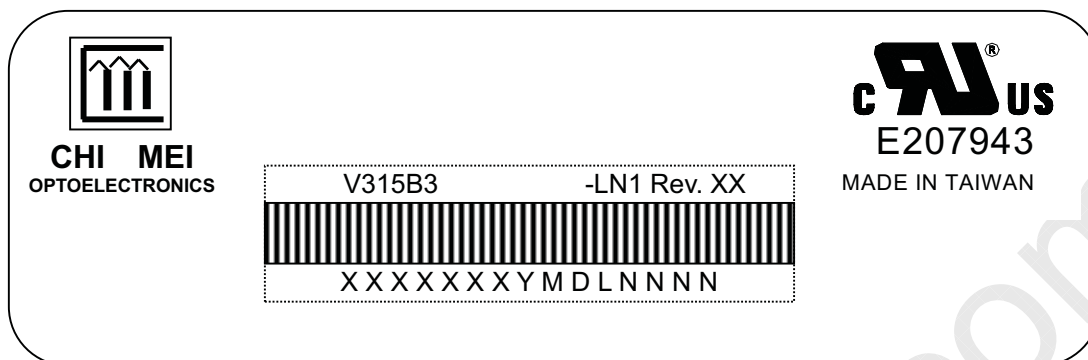
$$\delta W = \text{Maximum} [L(1), L(2), L(3), L(4), L(5)] / \text{Minimum} [L(1), L(2), L(3), L(4), L(5)]$$



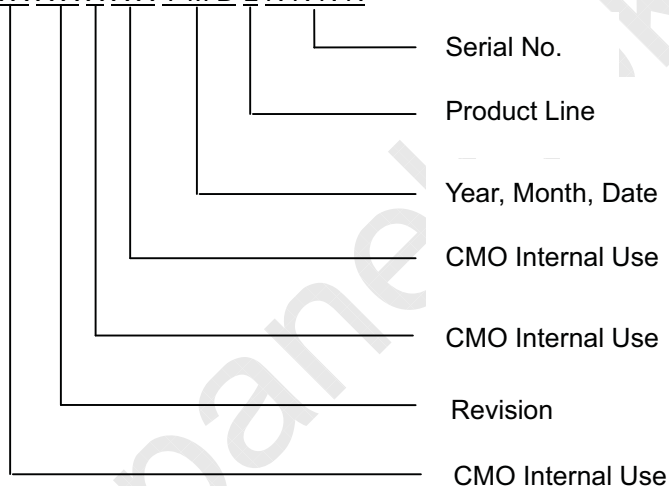
8. DEFINITION OF LABELS

8.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: V315B3-LN1
 (b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.
 (c) Serial ID: XXXXXXXXYMDLNNNN



Serial ID includes the information as below:

- (a) Manufactured Date: Year: 1~9, for 2001~2009
 Month: 1~9, A~C, for Jan. ~ Dec.
 Day: 1~9, A~Y, for 1st to 31st, exclude I, O, and U.
 (b) Revision Code: Cover all the change
 (c) Serial No.: Manufacturing sequence of product
 (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.

9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 5 LCD TV modules / 1 Box
- (2) Box dimensions : 834(L) X 380 (W) X 530 (H)
- (3) Weight : approximately 38.5Kg (5 modules per box)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

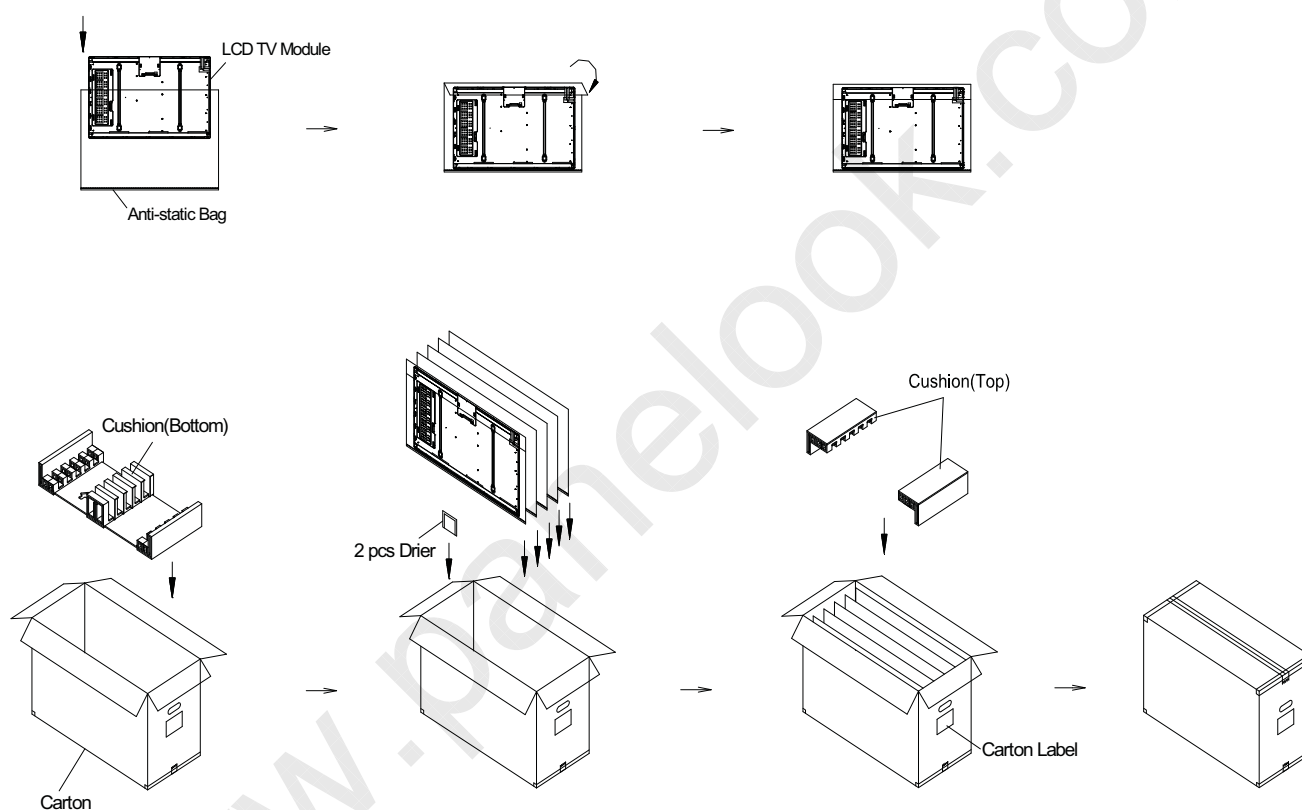
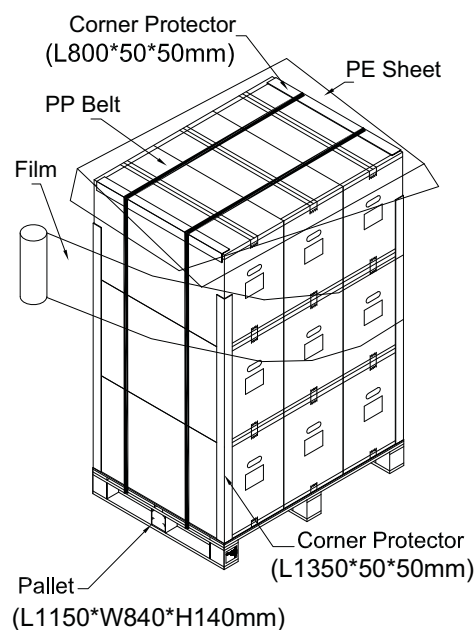
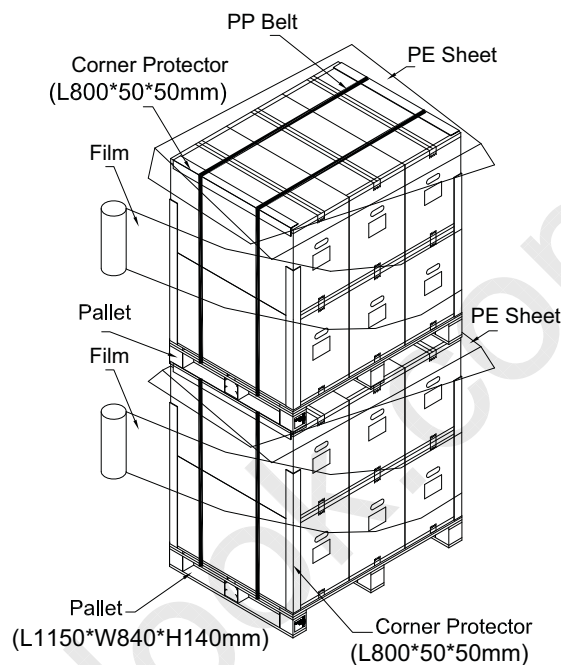


Figure.9-1 packing method

Sea / Land Transportation (40ft Container)



Sea / Land Transportation (40ft HQ Container)



Air Transportation

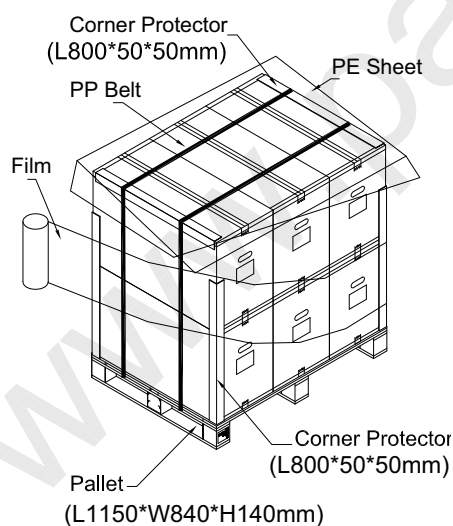


Figure.9-2 packing method

10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas.
The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

10.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

10.3 STORAGE PRECAUTIONS

When storing modules as spares for a long time, the following precaution is necessary.

- (1) Do not leave the module in high temperature, and high humidity for a long time.
It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
- (2) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.

11. MECHANICAL CHARACTERISTICS